



BauscherHepp



the fine

Custom Decor



1.



2.



3.

Decals:

With printed decor, decals produced with a screen printing technique are soaked in water, removed from the paper, and then placed on the item to be carefully flattened with a sponge.

Aerospray:

With spray decor, liquified color pigment is applied with an airbrush, either manually or robotically.

Hand-Painted:

Painted decor uses a paintbrush to apply colored pigments mixed with oil for a handmade touch.



[Click here to see an example of a digital proof.](#)

1. Design

Decor is developed either from customer's specifications or in collaboration with our designers using mood boards.



2. Development of Decor

A digital image is sent to you, and any requested modifications are made to size, color, or layout.

3. Implementation

The design is crafted to fit the desired items precisely and then reproduced in our lithographic department.

4. Pre-production

Based on the design, the appropriate in-glaze colors are selected and the decals produced. Fired samples are available upon request.

5. Decor Production

There are three major methods of decor production: **aerospray**, **hand-painted**, and **decals**. Once applied, porcelain is then fired at in-glaze temperatures, fusing decor with the transparent gloss for long lasting results.

6. Shipping

After precise quality checks, the decorated porcelain reaches you on schedule--designed for you with dishwasher-safe, laboratory tested Bauscher or Tafelstern decor quality. Lead times are 10-12 weeks.



4.



5.

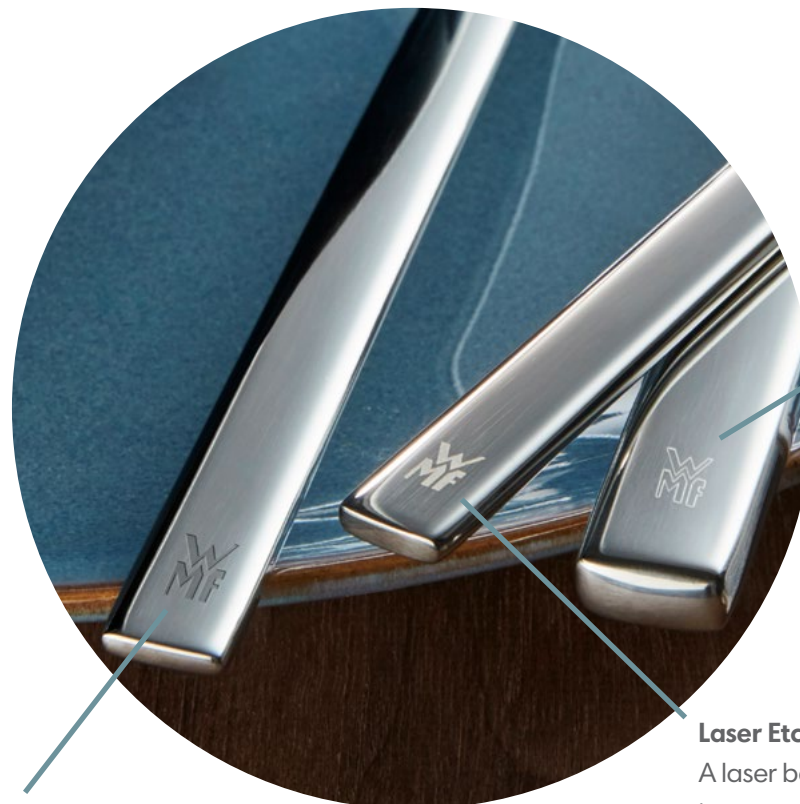


6.



Custom Stamping & Engraving

Individual arrangements for timeless, beautiful cutlery are essential for exclusive restaurants & hotels, with options of laser marking, stamping, and engraving.



Stamping:

Precise stamps use pressure to create the image. More cost effective than CNC Engraving or Laser Etching for larger quantities.. Not suitable for hollow handle knives or monobloc knives-- knives must be engraved instead.

Laser Etching:

A laser beam creates a very precise rendering of the image, and is the most affordable option.

To get started customizing your flatware, you'll need a 300 dpi .eps file of your logo. We'll then create a digital mockup and quote for your approval. Pending purchase order and approval, lead time is 8-10 weeks.

Standard minimum order quantity:
300 pieces



[Click here to see an example of a digital proof.](#)
Courtesy of Castle Pines.



Special finishes add a unique touch. Every piece of flatware can be made in pearl, stonewash, or silverplate finishing. **Pearl** flatware has matte satin nuances for a modern look. **Stonewash** cutlery has an impressive vintage feel. **Silverplate** settings lend an elegant touch to the table with a soft sheen and high reflectivity.



PVD Coating

Stand out from the crowd with this elegant and vibrantly colorful surface coating and give your cutlery a remarkable note. With four stylish, unusual colour versions of copper, gold, gunmetal, and pale gold available on any cutlery pattern from WMF or Hepp. Excludes hollow handle knives.

Custom Screenprinted Glass

Adding a logo to your glassware is a great way to improve your business's branding, but did you know it can also improve your bottom line? Logo placement can act as a pour line on the glass, taking the guesswork out of serving wine and makes sure you're never over-pouring and undercharging, saving you money in the long run!

Branded glasses also give you an opportunity to sell your glasses to customers, which gives you free advertising and a profit. The simple addition of a logo to an already beautiful glass creates an experience for the customer, and sets your drink service apart from the rest.



To create your custom glassware, send in a vectorized file in .ai, .eps, or .pdf format. A high quality (300 dpi) .jpg or .tif image is also acceptable. Digital proofs will be ready in 24-48 hours if logo meets these requirements. Turnaround time for a physical sample is 7-10 business days.

Once the purchase order and proof approval is received, standard production time is 10-15 days (not including transit time).

Glasses Stocked by Decorator:



11825/01
Birrategie
IPA / White
18.25oz ⁽²⁴⁾



12461/01
Birrategie
Pilsner
18.25oz ⁽²⁴⁾



10189/02
Parma
Pilsner
15.5oz ⁽²⁴⁾



10289/02
Atelier
Riesling (Stemless)
14oz ⁽²⁴⁾



10419/01
Classico
DOF
13.5oz ⁽²⁴⁾



11560/01
Sublime
Beverage
20oz ⁽²⁴⁾



11561/01
Sublime
DOF
15.25oz ⁽²⁴⁾



09231/06
Palace
Grand Vini
20oz ⁽²⁴⁾



11278/01
Supremo
Bordeaux
18.5oz ⁽¹²⁾



11279/01
Supremo
Chianti/Pinot Grigio
15.25oz ⁽²⁴⁾



11835/01
Vinea
Corvina/Amarone
20.25oz ⁽¹²⁾



11836/01
Vinea
Cannonau
18.5oz ⁽²⁴⁾

Decor Level Guidelines for One Color Silkscreen

| | 72-144 each | 144-287 each | 288-575 each | 576-1007 each | 1008+ each |
|-------------------------------|----------------|--------------|--------------|---------------|----------------|
| 12 Items Stocked by Decorator | Call for Quote | 10% Upcharge | 5% Upcharge | 0% Upcharge | Call for Quote |
| All Other Pieces | Call for Quote | 15% Upcharge | 10% Upcharge | 5% Upcharge | Call for Quote |

Lead time on stocked glass decor 3-5 weeks, other items 4-5 weeks

[Click here to see an example of a digital proof.](#)

Full Range Catalogs



Bauscher & Hepp
Design Guide



Tafelstern & WMF
Design Guide



Luigi Bormioli



Playground



Hospital & Care



ViDiVi



Novelties & More
Digital Catalog



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